

**COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF TRANSPORTATION**

**Bureau of Construction and Materials
Materials Division
81 Lab Lane
Harrisburg, PA 17110**

**BULLETIN 41
Publication 41
PRODUCERS OF ASPHALT MIXTURES**

The producers listed in this Bulletin have demonstrated their capability to comply with the Department's specification requirements (Publication 408 [M], Section 401.3(b) and Publication 27, chapters 1 and 1A) for the production of asphalt mixtures as determined by inspection of their plants and facilities.

Prospective producers offering a plant for approval shall request plant inspection from the appropriate District Materials Engineer in the District where the plant is located. It is the responsibility of the Bureau of Construction and Materials to approve the listing of asphalt mixture plants in Bulletin 41, following the plant inspection and recommendation for approval by the District Materials Engineer. Upon the submission of a properly completed Asphalt Concrete Plant Inspection Report (Form TR-498) from the District to the Bureau of Construction and Materials, Materials Division, with a recommendation for approval, the plant will be listed in Bulletin 41.

Any Asphalt Concrete Plants offered for Department approval shall be fully **AUTOMATED** and **RECORDATED** or equipped with recording scales. All currently approved plants are required to be fully **AUTOMATED** and **RECORDATED** or equipped with recording scales to maintain their approval status.

All Asphalt plants will be required to have an inspector's office, adequate laboratory equipment, space, and utilities as required for the performance of specified tests (See Bulletins 25 and 27) in place, operating effectively and approved prior to any listing in Bulletin 41. The only exception to this will be the water cooled, abrasive circular saw. Each plant will not be required to have its own saw providing, at the District Materials Engineer's discretion, all required testing and daily certification (Form TR-465) is done no later than the next day. If this cannot be accomplished, each plant or location must have the saw.

All plants shall be reinspected biennially for compliance and an inspection report (Form TR-498 or TR-498A) submitted by the District to the Bureau of Construction and Materials, Materials Division. When conditions warrant, plants shall be inspected annually.

After the initial approval has been made, the plant will remain on the approval list until such time as it is deleted for any of the following reasons:

1. Any actions or inactions that may affect the quality of the product, the integrity of the test results or the applicable Quality Control Plan.
2. The plant facilities fail to meet specification requirements.
3. The operation is completely inactive for two years.
4. Major changes in equipment or procedures that will affect the quality of the product.
5. Removal of plant and facilities from its site. Relocation of portable plants will be permitted upon request to the Materials and Testing Division.

COUNTY CODE IDENTIFICATION

County	Dist. No	County	Dist. No
01 Adams	8-1	34 Juniata	2-9
02 Allegheny	11-1	35 Lackawanna	4-2
03 Armstrong	10-1	36 Lancaster	8-7
04 Beaver	11-2	37 Lawrence	11-4
05 Bedford	9-1	38 Lebanon	8-8
06 Berks	5-1	39 Lehigh	5-3
07 Blair	9-2	40 Luzerne	4-3
08 Bradford	3-9	41 Lycoming	3-2
09 Bucks	6-1	42 McKean	2-5
10 Butler	10-2	43 Mercer	1-4
11 Cambria	9-3	44 Mifflin	2-7
12 Cameron	2-4	45 Monroe	5-4
13 Carbon	5-2	46 Montgomery	6-4
14 Centre	2-1	47 Montour	3-3
15 Chester	6-2	48 Northampton	5-5
16 Clarion	10-3	49 Northumberland	3-4
17 Clearfield	2-2	50 Perry	8-9
18 Clinton	2-3	51 Pike	4-4
19 Columbia	3-1	52 Potter	2-6
20 Crawford	1-1	53 Schuylkill	5-6
21 Cumberland	8-2	54 Snyder	3-5
22 Dauphin	8-5	55 Somerset	9-7
23 Delaware	6-3	56 Sullivan	3-6
24 Elk	2-8	57 Susquehanna	4-5
25 Erie	1-2	58 Tioga	3-7
26 Fayette	12-1	59 Union	3-8
27 Forest	1-3	60 Venango	1-5
28 Franklin	8-3	61 Warren	1-6
29 Fulton	9-4	62 Washington	12-4
30 Green	12-2	63 Wayne	4-6
31 Huntingdon	9-5	64 Westmoreland	12-5
32 Indiana	10-4	65 Wyoming	4-7
33 Jefferson	10-5	66 York	8-4
67 Philadelphia	6-5	PP = Portable Plant	

STATE CODE IDENTIFICATION

CT = Connecticut	DE = Delaware	IN = Indiana	MD = Maryland
MI = Michigan	NJ = New Jersey	NY = New York	NC = North Carolina
OH = Ohio	OT = Ontario	VA = Virginia	WV = West Virginia

**BULLETIN 41
REFERENCE SHEET**

Supplier Name	Owner of asphalt plant
Supplier Code	Example: AAA00X41 AAA = Code for asphalt plant 00 = County number (01 is Adams, 66 is York, PP is Portable Plant) X = A, B, etc. are the 1st, 2nd, etc. plant in county 41 = Bulletin 41
Manufacturer Name	Plant equipment manufacturer
Manufacturer Code	Two letter code for plant equipment manufacturer
Plant Type	1st letter: A = Fully automated with recordation B = Automated C = Manual D = Auto/Rec truck scales 2nd letter: B = Batch Mixing C = Continuous Mixing D = Drum Mixing
Plant Size	Batch Plant - Number ks (pounds) X1000/Batch Example: 1000 pounds = 01 3500 pounds = 04 35000 pounds = 35 Continuous or Drum - Number tons X10/hour Example: 100 tons/hour = 01 650 tons/hour = 06 750 tons/hour = 08
Location	City, State of plant location
Approval Date	Date of latest approval
Original Approval Date	Date of initial approval
Primary Address	Address of corporate or main office
Physical Address	Address of the concrete plant
Phone Number	Phone number for concrete plant
Status	Approved

BULLETIN 41 MANUFACTURER CODES

AA = ACS Aeoco	MC = McCarter
AC = Allis Chalmers - (Std. Steel)	MD = Madsen
AD = ADM Asphalt Drum Mixers	MI = Midwest
AE = Aggregate Equipment	MP = Midland Pugmill
AM = ALMix	MT = Metlar Toledo Panther
AQ = Asphalt Equipment Co (AEDCO)	NY = New York Central
AS = Assembled	OO = Unknown
AZ = Astec Industries	PI = Pioneer
BA = Ballard	PO = Posey Iron Works
BC = Boeing Constr. Equipment Co.	SH = Standard Havens
BG = Barber Green	SI = Simplicity
BM = BMG	ST = Standard Steel
BO = Barber Asphalt	TA = Tarmac
CA = Catapiller, Inc.	TM = Tempco
CB = Custom Built	TX = Terex
CD = Cardinal	WE = Wisconsin Electric Co.
CE = Cutler Engineering	WI = Wirtgen Gmbh
CL = Clark Equipment	
CM = CMI	
CR = Cedar Rapids	
CS = Cold Stabilization	
DL = Dillman	
FG = F. D. Ginmer & Sons	
FS = Fab Spec Co.	
GC = Gencor Industries Inc.	
HB = Hetherington Berner	
HE = Heilman (owner built)	
HG = Herman Grant	
HI = Hilliard	
HR = Huett/Robbins	
IF = INTRAME Flow-Mix	
LF = Littleford	
LI = Lancaster Iron Works (Iroquois)	
LS = Libra Systems, Command Alkon	