

**COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF TRANSPORTATION**

**Bureau of Construction and Materials  
Materials Division  
81 Lab Lane  
Harrisburg, PA 17110**

**BULLETIN 42  
Publication 42  
PRODUCERS OF READY MIX CONCRETE**

The producers listed in this Bulletin have demonstrated their capability to comply with the Department's specification (Publication 408 [M] Section 704) for the production of ready-mixed concrete as determined by inspection of their plants and facilities.

Prospective producers offering a new plant for approval shall request plant inspection from the appropriate District Materials Engineer in the District where the plant is located. It is the responsibility of the Bureau of Construction and Materials to approve the listing of ready-mixed plants in Bulletin 42, following the plant inspection and recommendation for approval by the District Materials Engineer.

Upon the submission of a properly completed Cement Concrete Plant Inspection Report (Form TR-4109) from the District to the Bureau of Construction and Materials, Materials Division, with a recommendation for approval, the plant will be listed in Bulletin 42. All plants shall be re-inspected biennially for compliance and an inspection report (Form TR-4109 or TR-4109R) shall be submitted by the District Materials Engineer to the Bureau of Construction and Materials, Materials Division. When conditions warrant, plants shall be inspected annually.

All cement concrete plants will be required to have an inspector's office, laboratory facilities and testing equipment in place, operating effectively and approved prior to any future listing in Bulletin 42.

After the initial approval has been made, the plant will remain on the approval list until such time as it is deleted for any of the following reasons:

1. Any actions or inactions that may affect the quality of the product, the integrity of the test results or the applicable quality control plan.
2. The plant facilities fail to meet specification requirements.
3. The operation is inactive for two years.
4. Major changes in equipment or procedures that will affect the quality of the product.
5. Removal of plant and facilities from its site.

## COUNTY CODE IDENTIFICATION

County	Dist. No	County	Dist. No
01 Adams	8-1	34 Juniata	2-9
02 Allegheny	11-1	35 Lackawanna	4-2
03 Armstrong	10-1	36 Lancaster	8-7
04 Beaver	11-2	37 Lawrence	11-4
05 Bedford	9-1	38 Lebanon	8-8
06 Berks	5-1	39 Lehigh	5-3
07 Blair	9-2	40 Luzerne	4-3
08 Bradford	3-9	41 Lycoming	3-2
09 Bucks	6-1	42 McKean	2-5
10 Butler	10-2	43 Mercer	1-4
11 Cambria	9-3	44 Mifflin	2-7
12 Cameron	2-4	45 Monroe	5-4
13 Carbon	5-2	46 Montgomery	6-4
14 Centre	2-1	47 Montour	3-3
15 Chester	6-2	48 Northampton	5-5
16 Clarion	10-3	49 Northumberland	3-4
17 Clearfield	2-2	50 Perry	8-9
18 Clinton	2-3	51 Pike	4-4
19 Columbia	3-1	52 Potter	2-6
20 Crawford	1-1	53 Schuylkill	5-6
21 Cumberland	8-2	54 Snyder	3-5
22 Dauphin	8-5	55 Somerset	9-7
23 Delaware	6-3	56 Sullivan	3-6
24 Elk	2-8	57 Susquehanna	4-5
25 Erie	1-2	58 Tioga	3-7
26 Fayette	12-1	59 Union	3-8
27 Forest	1-3	60 Venango	1-5
28 Franklin	8-3	61 Warren	1-6
29 Fulton	9-4	62 Washington	12-4
30 Green	12-2	63 Wayne	4-6
31 Huntingdon	9-5	64 Westmoreland	12-5
32 Indiana	10-4	65 Wyoming	4-7
33 Jefferson	10-5	66 York	8-4
67 Philadelphia	6-5	PP Portable Plant	

## STATE CODE IDENTIFICATION

CT = Connecticut	DE = Delaware	IN = Indiana	MD = Maryland
MI = Michigan	NJ = New Jersey	NY = New York	NC = North Carolina
OH = Ohio	OT = Ontario	VA = Virginia	WV = West Virginia

### Bulletin 42 Reference Sheet

<b>Supplier Name</b>	Owner of concrete plant
<b>Supplier Code</b>	Example: <b>AAA00X42</b> <b>AAA</b> = Code for concrete plant <b>00</b> = County number (01 is Adams, 66 is York, PP is Portable Plant) <b>X</b> = A, B, etc. are the 1st, 2nd, etc. plant in county <b>42</b> = Bulletin 42
<b>Manufacturer Name</b>	Plant equipment manufacturer
<b>Manufacturer Code</b>	Two letter code for plant equipment manufacturer
<b>Plant Type</b>	AO = Fully automated with recordation BO = Automated CO = Manual DO = Other (Example: Volumetric Truck Mix)
<b>Plant Size</b>	CM = Central Mix (Wet Batching) DB = Dry Mix (Dry Batching) DM = Drum Mix RM = Horizontal Reversing Mix SM = Spiral Mix TM = Transit Mix TK = Truck Mix VT = Volumetric Truck
<b>Location</b>	City, State of plant location
<b>Approval Date</b>	Date of latest approval
<b>Original Approval Date</b>	Date of initial approval
<b>Primary Address</b>	Address of corporate or main office
<b>Physical Address</b>	Address of the concrete plant
<b>Phone Number</b>	Phone number for concrete plant

## Bulletin 42 Equipment Manufacturer Codes

AK = ALKON *Astec – See RE Astec RexCon BA = Ballard BB = Butler Bins BG = Bellgrade BO = Besser Company BK = Blaw-Knox BO = Bessor Company CB = Columbus Bin Co. CC = Concrete Construction Machinery CE = Cemco CI = Cinaco CL = Clark Equipment CM = Construction Machine Corp. CO = Con-E-Co., Lo-Pro CP = Concrete Products CT = Cementech DD = Dillman Duo Drum DF = Dubac Fabrication DM = Drayco Manufacturing EE = Engineering Equipment Co. ES = Erie Strayer FM = Fairfield-Marion FS = Fanning-Schuet Engineering Co. HI = Higgins HL = Helco HO = Heltzel IS = Inventure Systems LTD JA = Jonel Archer JO = Johnson KJ = Koring Johuson KO = Konico LB = Liebherr Betomix (Twin-shaft horizontal batching) LS = Smith MA = Marcotte MM = Mobile Mixer MN = McNealus MT = MTM	NO = Noble OD = Odisa OK = OKV OL = Osh Lon Pro OO = Unknown or Homemade PM = Praschak Machine Co. PT = Plant Technology RB = Rex Barrel RC =Recon RE = RexCon (Astec) RL = Ross RN = Rexnord RW = Rexworks SB = Standley Bin & Conveyor SE = Southern Equipment SP = Spectron SS = Steel Structures Inc. ST = Stephens Manufacturing SY = Standley Batch TM = Tempco TN = Transit TR = Treyco Mechanical TS = T. L. Smith VH = Vince Hagen WC = Worthington WK = Wack Engineering WP = W.P. Hilts WS = Winslow Scale Co. ZI = Zimmerman Industries ZM = Zimmerman Zim-Mixer
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