

**COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF TRANSPORTATION**

**Bureau of Construction and Materials  
Materials Division  
81 Lab Lane  
Harrisburg, PA 17110**

**BULLETIN 42  
Publication 42  
PRODUCERS OF READY MIX CONCRETE**

The producers listed in this Bulletin have demonstrated their capability to comply with the Department's specification (Publication 408 [M] Section 704) for the production of ready-mixed concrete as determined by inspection of their plants and facilities.

Prospective producers offering a new plant for approval shall request plant inspection from the appropriate District Materials Engineer in the District where the plant is located. It is the responsibility of the Bureau of Construction and Materials to approve the listing of ready-mixed plants in Bulletin 42, following the plant inspection and recommendation for approval by the District Materials Engineer.

Upon the submission of a properly completed Cement Concrete Plant Inspection Report (Form TR-4109) from the District to the Bureau of Construction and Materials, Materials Division, with a recommendation for approval, the plant will be listed in Bulletin 42. All plants shall be re-inspected biennially for compliance and an inspection report (Form TR-4109 or TR-4109R) shall be submitted by the District Materials Engineer to the Bureau of Construction and Materials, Materials Division. When conditions warrant, plants shall be inspected annually.

All cement concrete plants will be required to have an inspector's office, laboratory facilities and testing equipment in place, operating effectively and approved prior to any future listing in Bulletin 42.

After the initial approval has been made, the plant will remain on the approval list until such time as it is deleted for any of the following reasons:

1. Any actions or inactions that may affect the quality of the product, the integrity of the test results or the applicable quality control plan.
2. The plant facilities fail to meet specification requirements.
3. The operation is inactive for two years.
4. Major changes in equipment or procedures that will affect the quality of the product.
5. Removal of plant and facilities from its site.

## COUNTY CODE IDENTIFICATION

County	Dist. No	County	Dist. No
01 Adams	8-1	34 Juniata	2-9
02 Allegheny	11-1	35 Lackawanna	4-2
03 Armstrong	10-1	36 Lancaster	8-7
04 Beaver	11-2	37 Lawrence	11-4
05 Bedford	9-1	38 Lebanon	8-8
06 Berks	5-1	39 Lehigh	5-3
07 Blair	9-2	40 Luzerne	4-3
08 Bradford	3-9	41 Lycoming	3-2
09 Bucks	6-1	42 McKean	2-5
10 Butler	10-2	43 Mercer	1-4
11 Cambria	9-3	44 Mifflin	2-7
12 Cameron	2-4	45 Monroe	5-4
13 Carbon	5-2	46 Montgomery	6-4
14 Centre	2-1	47 Montour	3-3
15 Chester	6-2	48 Northampton	5-5
16 Clarion	10-3	49 Northumberland	3-4
17 Clearfield	2-2	50 Perry	8-9
18 Clinton	2-3	51 Pike	4-4
19 Columbia	3-1	52 Potter	2-6
20 Crawford	1-1	53 Schuylkill	5-6
21 Cumberland	8-2	54 Snyder	3-5
22 Dauphin	8-5	55 Somerset	9-7
23 Delaware	6-3	56 Sullivan	3-6
24 Elk	2-8	57 Susquehanna	4-5
25 Erie	1-2	58 Tioga	3-7
26 Fayette	12-1	59 Union	3-8
27 Forest	1-3	60 Venango	1-5
28 Franklin	8-3	61 Warren	1-6
29 Fulton	9-4	62 Washington	12-4
30 Green	12-2	63 Wayne	4-6
31 Huntingdon	9-5	64 Westmoreland	12-5
32 Indiana	10-4	65 Wyoming	4-7
33 Jefferson	10-5	66 York	8-4
67 Philadelphia	6-5	PP Portable Plant	

## STATE CODE IDENTIFICATION

CT = Connecticut	DE = Delaware	IN = Indiana	MD = Maryland
MI = Michigan	NJ = New Jersey	NY = New York	NC = North Carolina
OH = Ohio	OT = Ontario	VA = Virginia	WV = West Virginia

### Bulletin 42 Reference Sheet

<b>Supplier Name</b>	Owner of concrete plant
<b>Supplier Code</b>	Example: <b>AAA00X42</b> <b>AAA</b> = Code for concrete plant <b>00</b> = County number (01 is Adams, 66 is York, PP is Portable Plant) <b>X</b> = A, B, etc. are the 1st, 2nd, etc. plant in county <b>42</b> = Bulletin 42
<b>Manufacturer Name</b>	Plant equipment manufacturer
<b>Manufacturer Code</b>	Two letter code for plant equipment manufacturer
<b>Plant Type</b>	AO = Fully automated with recordation BO = Automated CO = Manual DO = Other (Example: Volumetric Truck Mix)
<b>Plant Size</b>	CM = Central Mix (Wet Batching) DB = Dry Mix (Dry Batching) DM = Drum Mix RM = Horizontal Reversing Mix SM = Spiral Mix TM = Transit Mix TK = Truck Mix VT = Volumetric Truck
<b>Location</b>	City, State of plant location
<b>Approval Date</b>	Date of latest approval
<b>Original Approval Date</b>	Date of initial approval
<b>Primary Address</b>	Address of corporate or main office
<b>Physical Address</b>	Address of the concrete plant
<b>Phone Number</b>	Phone number for concrete plant

## Bulletin 42 Equipment Manufacturer Codes

AK = ALKON	NO = Noble
*Astec – See RE Astec RexCon	OD = Odisa
BA = Ballard	OK = OKV
BB = Butler Bins	OL = Osh Lon Pro
BG = Bellgrade	OO = Unknown or Homemade
BO = Besser Company	PM = Praschak Machine Co.
BK = Blaw-Knox	PT = Plant Technology
BO = Bessor Company	RB = Rex Barrel
CB = Columbus Bin Co.	RC =Recon
CC = Concrete Construction Machinery	RE = RexCon (Astec)
CE = Cemco	RL = Ross
CI = Cinaco	RN = Rexnord
CL = Clark Equipment	RW = Rexworks
CM = Construction Machine Corp.	SB = Standley Bin & Conveyor
CO = Con-E-Co., Lo-Pro	SE = Southern Equipment
CP = Concrete Products	SP = Spectron
CT = Cementech	SS = Steel Structures Inc.
DD = Dillman Duo Drum	ST = Stephens Manufacturing
DF = Dubac Fabrication	SY = Standley Batch
DM = Drayco Manufacturing	TM = Tempco
EE = Engineering Equipment Co.	TN = Transit
ES = Erie Strayer	TR = Treyco Mechanical
FM = Fairfield-Marion	TS = T. L. Smith
FS = Fanning-Schuet Engineering Co.	VH = Vince Hagen
HI = Higgins	WC = Worthington
HL = Helco	WK = Wack Engineering
HO = Heltzel	WP = W.P. Hilts
IS = Inventure Systems LTD	WS = Winslow Scale Co.
JA = Jonel Archer	ZI = Zimmerman Industries
JO = Johnson	ZM = Zimmerman Zim-Mixer
KJ = Koring Johuson	
KO = Konico	
LB = Liebherr Betomix (Twin-shaft horizontal batching)	
LS = Smith	
MA = Marcotte	
MM = Mobile Mixer	
MN = McNealus	
MT = MTM	