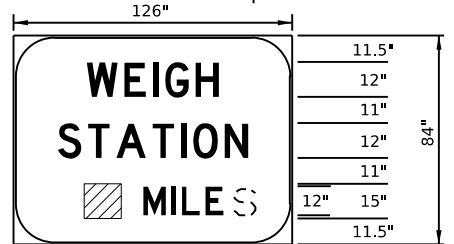
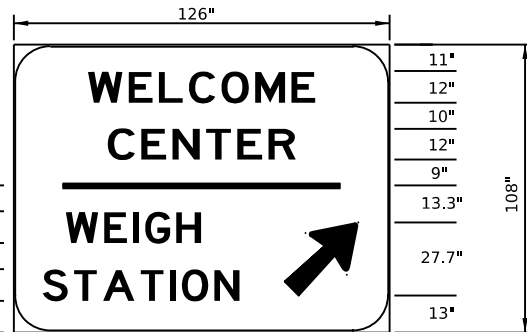
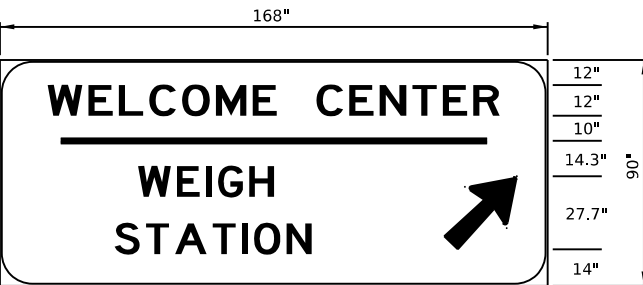
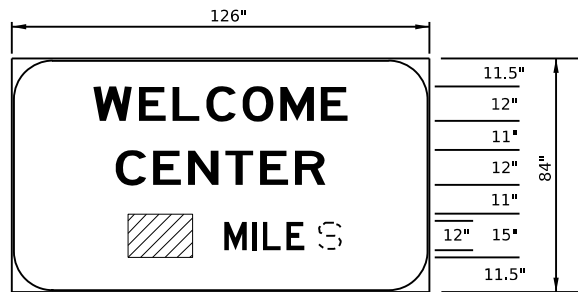


TYPE N ARROW

11.8	19.4	36.6
12.5--W	10.8--C	22.8--ARROW
9.5--E	9.5--E	36.6
9.0--L	10.0--N	<u>96.0"</u>
10.6--C	9.2--T	
11.2--O	9.5--E	
12.2--M	8.2--R	
7.4--E	<u>19.4</u>	
<u>11.8</u>	<u>96.0"</u>	
96.0"		



40.2	32.3		
12.5--W	9.1--S	--	--
9.5--E	8.2--T	18.0	18.0
4.6--I	10.9--A	12.2--M	12.2--M
10.8--G	9.2--T	4.8--I	4.8--I
8.2--H	4.6--I	9.2--L	9.2--L
40.2	11.2--O	7.4--E	8.6--E
126.0"	8.2--N		8.2--S
	32.3		
	126.0"		

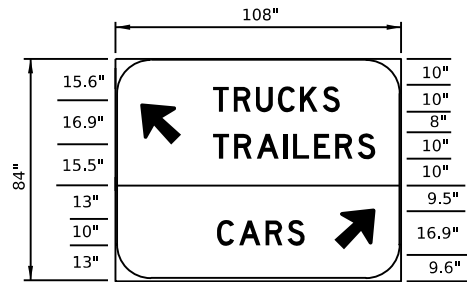
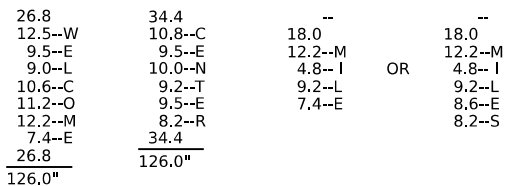


	2" BAR	TYPE G ARROW	
13.2	18.0	41.4	33.5
12.5--W	132.0--(BAR LENGTH)	12.5--W	9.1--S
9.5--E	18.0	9.5--E	8.2--T
9.0--L	<u>168.0"</u>	4.6-- I	10.9--A
10.6--C		10.8--G	9.2--T
11.2--O		8.2--H	4.6-- I
12.2--M		41.3	11.2--O
7.4--E		27.7--ARROW	8.2--N
12.0		<u>12.0</u>	33.4
10.8--C		168.0"	27.7--ARROW
9.5--E			<u>12.0</u>
10.0--N			168.0"
9.2--T			
9.5--E			
8.2--R			
<u>13.2</u>			
168.0"			

2" BAR		TYPE G ARROW	
26.8	34.4	20.4	12.5
12.5--W	10.8--C	12.5--W	9.1--S
9.5--E	9.5--E	88.0--(BAR LENGTH)	8.2--T
9.0--L	10.0--N	19.0	10.9--A
10.6--C	9.2--T	4.6--I	9.2--T
11.2--O	9.5--E	8.2--H	4.6--I
12.2--M	8.2--R	20.3	11.2--O
7.4--E	34.4	27.7--ARROW	8.2--N
26.8	126.0"	12.0	12.4
126.0"		126.0"	27.7--ARROW
			12.0
			126.0"

ALTERNATE WELCOME CENTER/WEIGH STATION
EXIT DIRECTION SIGN

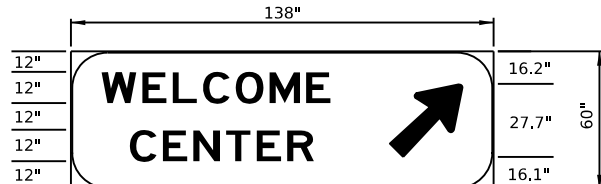
NOTE:
THIS SIGN MAY BE USED ONLY IF INSUFFICIENT WIDTH IS AVAILABLE TO
ERECT THE STANDARD WELCOME CENTER/WEIGH STATION EXIT DIRECTION SIGN.



2" BAR 10" SERIES D LEGEND TYPE B ARROWS

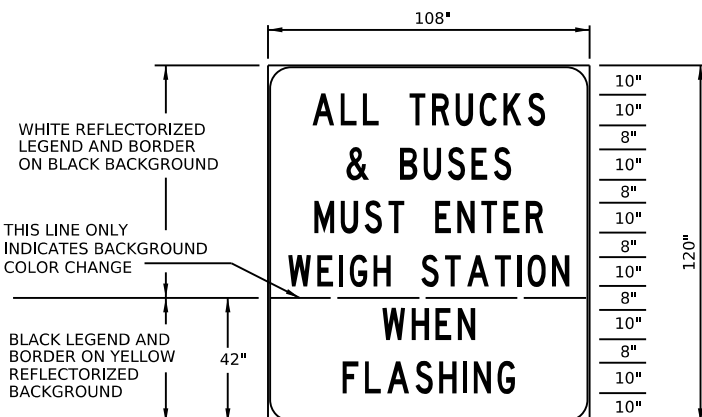
9.6	9.6	36.5
16.9--ARROW	16.9--ARROW	8.1-C
10.0	10.0	10.0-A
7.7--T	7.7--T	7.8-R
8.5--R	7.6--R	6.8-S
9.0-U	10.0--A	12.3
9.0-C	4.0--I	16.9--ARROW
8.0-K	7.7--L	9.6
6.8-S	7.9-E	108.0"
<u>22.5</u>	7.8-R	
108.0"	6.8--S	
	<u>12.0</u>	
	108.0"	

A4-1



TYPE G ARROW

13.0	20.6
12.5--W	10.8--C
9.5--E	9.5--E
9.0--L	10.0--N
10.6--C	9.2--T
11.2--O	9.5--E
12.2--M	8.2--R
7.4--E	20.5
12.9	27.7--ARROW
27.7--ARROW	12.0
12.0	
138.0"	138.0"



10" SERIES D LEGEND

12.6	24.8	13.5	6.5	36.9	23.4
10.0--A	8.9--&	10.2--M	10.4--W	10.4--W	7.7-F
7.7--L	10.0	8.5--U	7.9--E	9.2--H	6.8--L
6.2--L	8.5--B	7.6--S	3.8--I	7.9--E	9.3--A
10.0	8.5--U	6.2--T	9.0--G	6.8--N	8.5--S
7.7--T	8.5--S	10.0	6.8--H	36.8	9.2--H
8.5--R	7.2--E	7.9--E	6.0	108.0 ^a	4.0--I
9.0--U	6.8--S	8.3--N	7.6--S		9.0--N
9.0--C	24.8	7.7--T	6.8--T		6.8--C
8.0--K	108.0 ^a	7.9--E	9.1--A		23.3
6.8--S		6.8--R	7.7--T		108.0 ^a
12.5		13.4	3.8--I		
108.0 ^a		108.0 ^a	9.3--O		
			6.8--N		
			6.5		
			108.0 ^a		

- NOTES:

1. **DEFINITION:** USE INDICATED SIGNING FOR WELCOME CENTERS THAT ARE OFFICIALLY RECOGNIZED BY THE PA DEPARTMENT OF TRANSPORTATION.
2. **DISTANCE:** USE DISTANCE FROM THEORETICAL GORE FOR DISTANCE INDICATED ON SIGNS.
3. **COLOR:** USE BLUE REFLECTORIZED BACKGROUND WITH WHITE REFLECTORIZED DIRECT APPLIED LEGEND AND BORDER, UNLESS OTHERWISE NOTED.
4. **BORDERS:** USE 2" WIDE BORDER WITH 12" CORNER RADII, UNLESS OTHERWISE NOTED.
5. **LEGEND AND SIGN WIDTH:** UNLESS OTHERWISE NOTED, USE 12" SERIES D UPPER CASE FOR LEGEND, AND 15" SERIES D FOR DIGITS. SEE TC-8700C FOR LAYOUTS OF ARROWS AND FRACTIONS, AND FOR DETERMINING SIGN WIDTHS.
6. **POSTS:** USE POSTS OF AN APPROVED BREAKAWAY DESIGN, EITHER STEEL (TC-8702A OR TC-8702B) OR WOOD (TC-8702E).
7. **A-1 SIGN:** USE ONLY WHEN SEPARATE PARKING AREAS ARE PROVIDED.
8. **MINIMUM SIGN SPACING:** MAINTAIN 800' MINIMUM SPACING FOR ALL SIGNS PRIOR TO DECELERATION LANE.
9. **VENDING MACHINES SIGN (D5-6-2):** USE IF VENDING MACHINES ARE AVAILABLE. SEE PUBLICATION 236 FOR LAYOUT. IF A FOLDING SIGN IS USED, IT MAY ALSO BE MOUNTED BELOW THE MAIN SIGN, PROVIDED PROPER SIGN HEIGHT IS MAINTAINED AND THE BREAKAWAY FEATURE OF THE POSTS IS UNAFFECTED.
10. **FREE RESERVATION SERVICE:** USE IF RESERVATION SERVICE IS AVAILABLE. SEE PUBLICATION 236 FOR LAYOUT. SEE NOTE 9 CONCERNING ALTERNATE LOCATION FOR FOLDING SIGNS.
11. **NEXT REST AREA SUPPLEMENTAL SIGN:** THIS SIGN MAY BE ELIMINATED IF SUFFICIENT SIGN SPACING DOES NOT EXIST. WHEN THIS SIGN IS ELIMINATED, ONLY THEN INSTALL "NEXT REST AREA _____ MILES" SUPPLEMENTAL PLAQUE UNDER SECOND ADVANCE SIGN. SEE TC-8701R FOR SIGN FABRICATION DETAILS.
12. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.

COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF TRANSPORTATION
BUREAU OF OPERATIONS

FREEWAY AND EXPRESSWAY ADVANCE SIGNING

WELCOME CENTERS

RECOMMENDED

RECOMMENDED

SHEET 1 OF 1

MANAGER, TRAFFIC ENGINEERING AND
PERMITS SECTION

CHIEF, HIGHWAY SAFETY AND TRAFFIC
OPERATIONS DIVISION

TC-8701W